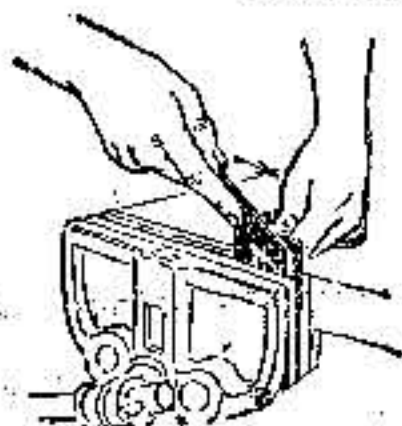


INSTRUCTIONS FOR SHARPENING BEVEL EDGE SCRAPER BLADES

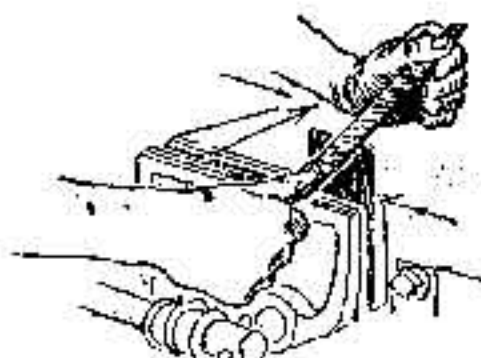
Used With
STANLEY SCRAPERS

Nos. 80, 80M, 81, 82 and 282

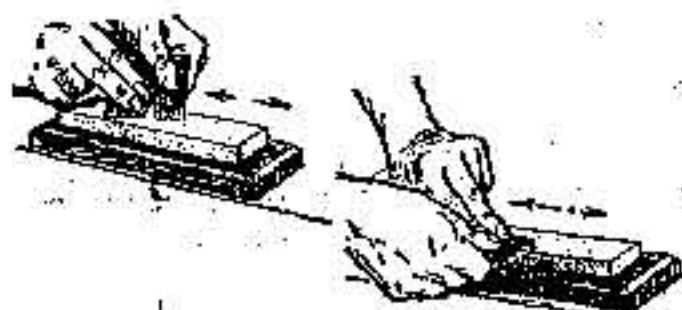
STANLEY



Remove the old burr with a smooth mill file held flat against the face or flat side of the blade.



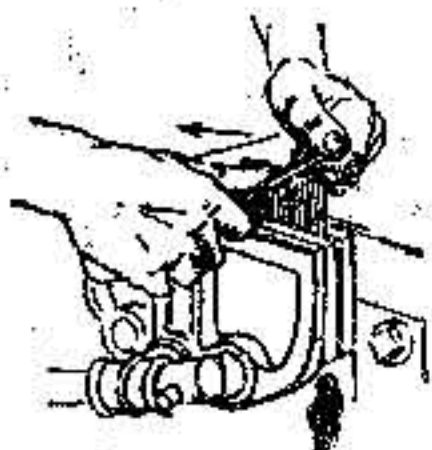
File or grind a bevel of about 45° . Push the file forward and to the side with one sliding motion.



Whet the bevel side of the blade on the oil stone. Whet the face side of the blade to remove the wire edge.



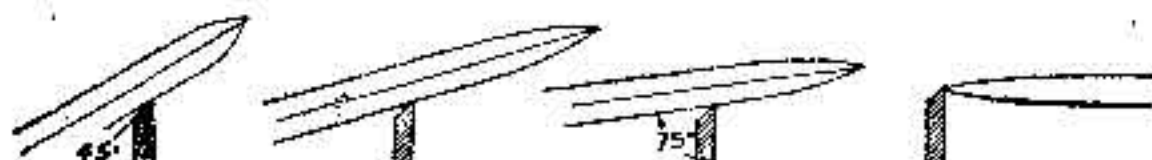
Draw the edge with a few firm strokes on the face side of the blade. Hold the Burnisher flat on the face side of the blade.



Turn the edge with a few firm strokes of the Burnisher on the bevel side of the blade. The scraper can be held in any of the three ways shown above.



Draw the Burnisher toward you the full length of the blade, with a sliding stroke. A drop of oil on the Burnisher helps.



The first stroke should be made with the Burnisher held at an angle, a little greater than the bevel. Increase the angle until, at the last stroke, the Burnisher is held at about 75° to the flat face of the blade.

STANLEY TOOLS
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